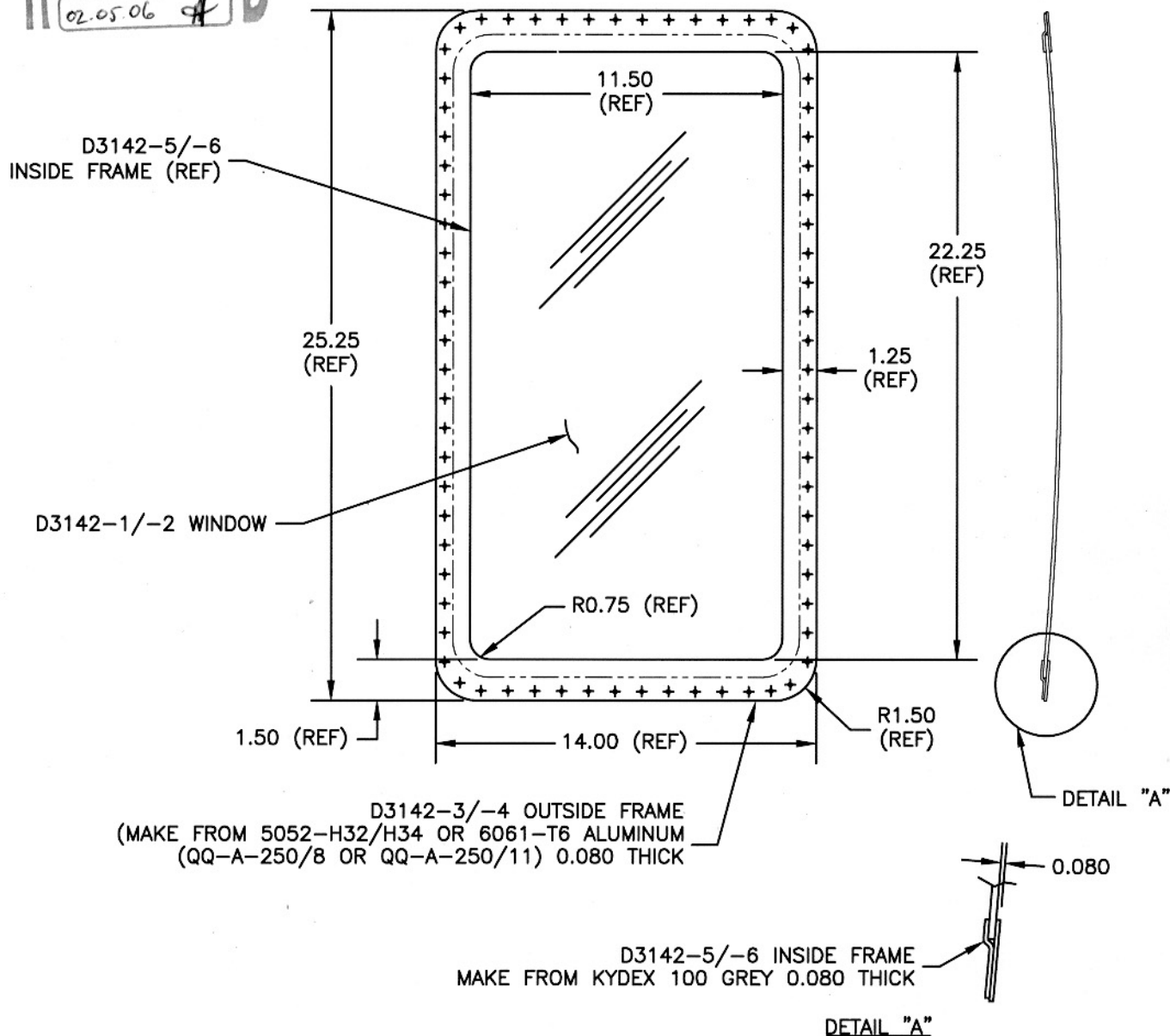




DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3142	REV. A SHEET 1 OF 2
DATE 02.04.22		TITLE WINDOW ASSEMBLY	SCALE 1:6
A	02.04.22	NEW ISSUE	

RELEASED
02.05.06 *[Signature]*



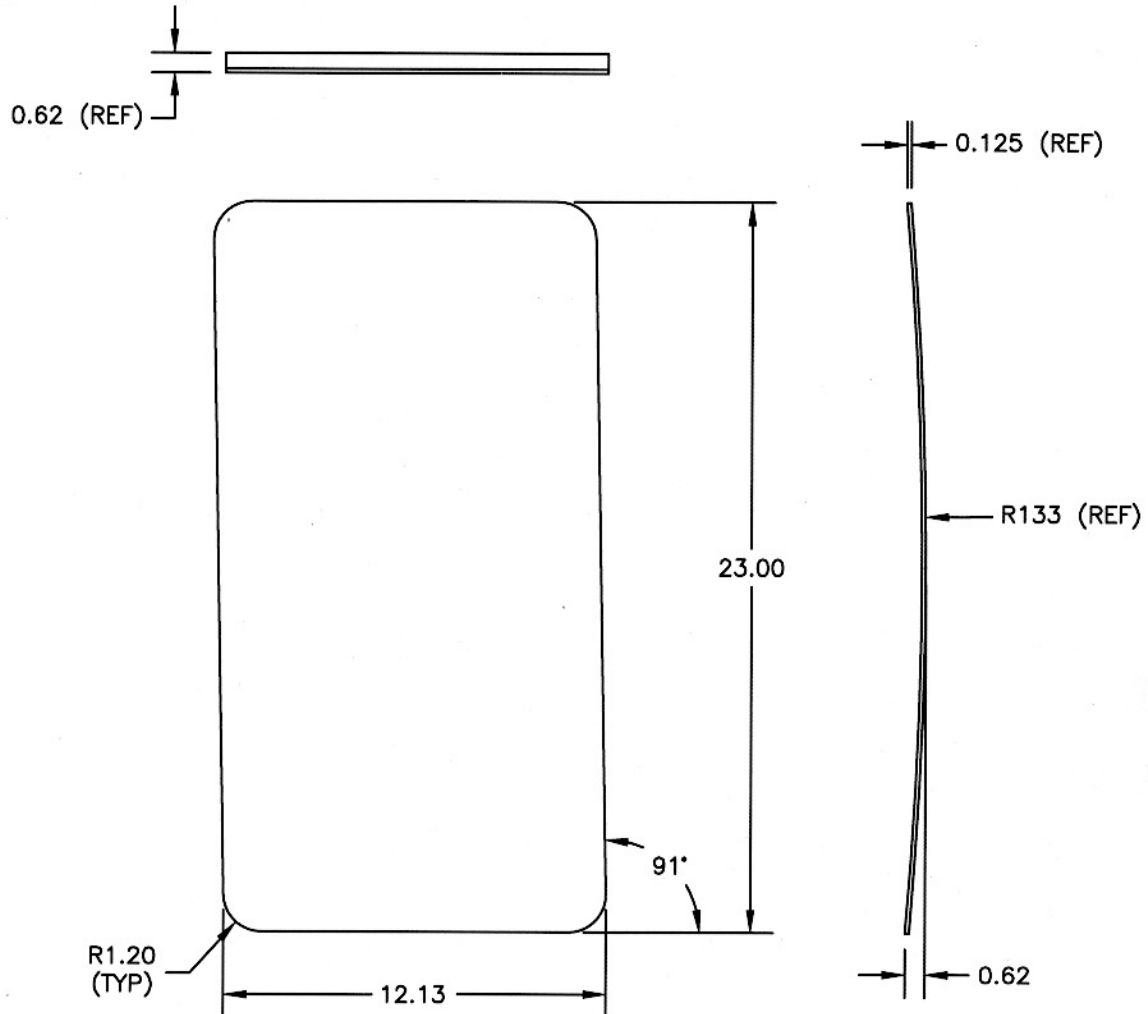
- D3142-041 WINDOW ASSEMBLY, LH SHOWN (REPLACES PREMIER P/N B30-23000-23)
(D3142-042 WINDOW ASSEMBLY, RH OPPOSITE (REPLACES PREMIER P/N B30-23000-24))
- 1) DRILL PER TOOL #B30-23000-23T/-24T
 - 2) ASSEMBLE USING 3M 3549B/A ADHESIVE
 - 3) ALL DIMENSIONS ARE IN INCHES
 - 4) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) POSSIBLE SUPPLIER AA P/N 205-285-011/-012

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DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3142	REV. A SHEET 2 OF 2
DATE 02.04.22		TITLE WINDOW ASSEMBLY	SCALE 1:6

RELEASED
02.05.06 #

D3142-1 WINDOW (SHOWN)
D3142-2 WINDOW (OPPOSITE)

NOTES:

- 1) MATERIAL: TBD 0.125 THICK
- 2) TOOLS TBD
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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